



Mazworx SR 1/2" Head Stud Kit

Instruction Manual

- **Please follow these instructions correctly!**
- **Clean parts with brake cleaner before use!**
- **Use provided ARP Lubricant**

Install factory dowel pins into block

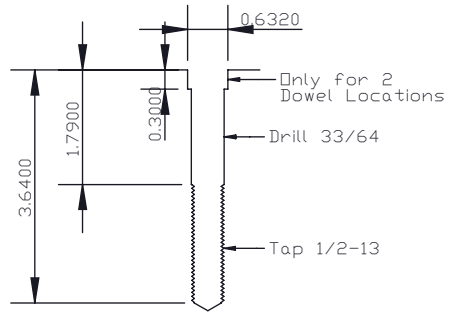
- **Install headgasket**
- **Install cylinder head and line up with dowel pins**
- **Place provided washers into cylinder head**
- **Place ARP lubricant on fine threads of the head stud**
- **Place ARP lubricant on bottom side of nuts**
- **Thread nuts onto studs about 5 turns**
- **Install headstuds into head * DO NOT PUT LUBRICANT ON BLOCK SIDE OF STUD. MUST INSTALL INTO BLOCK DRY! ***
- **Hand tighten headstuds into block**
- **Torque in factory sequence the following torque ratios**

- **1st sequence 45 ft/lbs.**
- **2nd sequence 70 ft/lbs.**
- **3rd sequence 95 ft/lbs.**

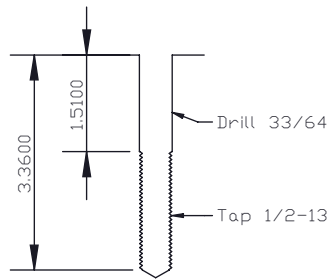
Package Contents

- **(10) Head studs**
- **(10) Washers**
- **(10) Nuts**
- **(2) Dowel Pins**
- **(1) Assembly Lubricant**

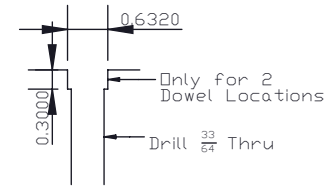
All holes except center 2, Block



Center 2 holes, Block



Head



Oil Feeds:
These holes feed oil to the head. In these 2 locations, the head can either be drilled larger (17/32") or you can hand grind a groove to feed oil.

