



Mazworx SR20 Head Stud Kit

11001

- This kit does not fit the GTi-R (RNN14) blocks
- Clean parts with brake cleaner before use
- Install factory dowel pins into block
- Install head gasket
- Install cylinder head on block
- Place washers into cylinder head
- Apply ARP lube on fine threads of studs
- Apply ARP lube on bottom of nuts
- Partially thread nut on stud
- Apply a small amount of motor oil on bottom threads
- Install stud through head and into block till it bottoms out. Hand tight only.
- Once all studs are in, seat nuts onto head.
- Torque nuts in factory sequence to the following specs:
 1. 45 ft-lbs
 2. 65 ft-lbs

Package contents

- Head studs 10pcs
- Washers 10pcs
- Nuts 10pcs
- ARP Lube 1pc