



91100

For use with Mazworx Billet Main Caps w/ 1/2" Stud Kit

Place ARP lubricant on fine threads of the stud

Place ARP lubricant on bottom side of nuts

Install studs into block with a small amount of motor oil hand tight

Torque in factory sequence the following torque specs:

- 1. 45 ft/lbs**
- 2. 2nd: 70 ft/lbs**
- 3. 3rd: 95 ft/lbs**

Main girdle will need to be drilled to clear 1/2" studs

Line bore

SR20 1/2" Main Studs

