



### **Engine Block Shipping Information**

Here is a guide on how to ship your block to us for engine work. We recommend using this way to ensure your block gets to us safely.

Send the block to us as clean as possible. If not you will automatically incur a cleaning charge that ranges anywhere from \$50.00 to \$150.00. If you have chosen the option for us to clean the block already, then there will not be any additional charges.

Please do not ship blocks in plastic crates or storage bins. They will get destroyed in transit.

Please do not put filler material like popcorn or shredded paper as packing material.

First, you will need to get a 18x18x12 box preferably double walled. ( This box size only pertains to 4cyl blocks. Bigger engines will require a different size)

Find 2 pieces of plywood or any kind of wood and cut them down to 17 ¾" length and width. This will give you enough room to put this into the box later.



Next, mark 4 pilot holes and drill them out using a 1" hole bit. See picture for reference on location of the holes.



After that, you will loop straps or however what you will use to secure it down, through the holes.



Use a large garbage bag or any kind of bag and wrap the block up. Put something soft or paper like material on top of the surface of the block. Then you will lay the 2<sup>nd</sup> piece of wood on top and strap and secure it together.



You can fit this into the box, tape it up and send it on to us. This is the most secure and safest way to ship it without getting any damages.